

# PRODUCT SPECIFICATION



**Product:** Mix mini Danish pastry

**Productcode:** 199605420103

## 1. WEIGHT AND COMPOSITION

**Weight per product (g)**

**Ingredients :**

Mini Cinnamon whirl 42g\*

Mini swirl with 18% cinnamon filling, Danish pastry, frozen. **Wheat** flour, vegetable oil (palm, rapeseed), water, sugar, **eggs**, yeast, salt, modified starch, cinnamon (0,5%), whey powder (**milk**), glucose syrup, vegetable fat (coconut), whole **milk** powder, brown sugar syrup, **milk** protein, stabilizer (E953, E516), emulsifiers (E450, E471, E472e), thickener (E401, E406), acidity regulator (E330), antioxidant (E300), colour (E160a, E150c), Vitamin A, flavouring, enzymes.

Mini Danish crown raspberry 42g\*

Mini Danish crown with 20% raspberry filling, Danish pastry, frozen. **Wheat** flour, vegetable oil (palm, rapeseed), water, raspberry (12%), sugar, **egg**, yeast, invert sugar syrup, nativ starch, salt, **almonds**, **soybeans**, white beans, glucose syrup, whey powder (**milk**), apricot kernels, modified starch, whole **milk** powder, **milk** proteins, vegetable fat (coconut), stabilizer (E953, E516), emulsifiers (E450, E471, E472e), thickeners (E401, E406, E418), acidity regulator (E330, E331), antioxidant (E300), preservative (E202), colour (E160a), Vitamin A, flavouring, enzymes.

Mini Danish crown custard cream 42g\*

Mini Danish crown with 20% custard filling, Danish pastry, frozen. Water, **wheat** flour, vegetable oil (palm, rapeseed), sugar, **egg**, **hazelnuts**, yeast, modified starch, invert sugar syrup, dextrose, salt, **almonds**, **soybeans**, white beans, glucose syrup, whey powder (**milk**), whole **milk** powder, apricot kernels, **milk** proteins, vegetable fat (coconut), stabilizers (E953, E516, E404), emulsifiers (E450, E471, E472e), thickeners (E401, E406), acidity regulator (E330, E339), antioxidant (E300), colour (E160a), Vitamin A, flavouring, enzymes

Mini Danish maple pecan 42 g\*

Mini Maple Pecan plait with 0.1% maple syrup and 3% pecans, Danish pastry, frozen. **Wheat** flour, vegetable oil (palm, rapeseed), water, sugar, **egg**, **pecan nuts** (3%), yeast, soft brown sugar, invert sugar syrup, salt, corn starch, citrus fiber, whey powder (**milk**), glucose syrup, maple syrup (0.1%), stabiliser (E953), emulsifier (E471, E472e), thickener (E406), acidity regulator (E330), antioxidant (E300), colour (E150a), vitamin A, natural flavour, natural maple flavour, enzymes.

Mini Danish crown apple 42g\*

Mini Danish crown with 20% apple filling, Danish pastry, frozen. **Wheat** flour, vegetable oil (palm, rapeseed), water, apple (13%), sugar, **egg**, yeast, invert sugar syrup, modified starch, salt, **almonds**, **soybeans**, white beans, glucose syrup, whey powder (**milk**), apricot kernels, vegetable fat (coconut), whole **milk** powder, lemon oil, **milk** proteins, stabilizer (E953, E516), emulsifiers (E450, E471, E472e), thickeners (E401, E406), acidity regulator (E330), antioxidant (E300), preservative (E202), colour (E160a), vitamine A, flavour, enzymes.

White icing: sugar, glucose syrup, water, modified starch, colour (E171).

Maple flavoured syrup : glucose-fructose syrup, sugar, glucose syrup, brown sugar syrup, water, maple flavour.

\* average weight : controlled through statical process control

## 2. DIMENSIONS (unbaked) annexed

## 3. BAKING INSTRUCTIONS

Baking : (baked directly from freezer)  
- Convection and rack oven : 13 min 190°C  
- Deck oven : 13 min 210°C  
Baking time and temperature can vary according the type of oven

## 4. PACKAGING

### Primair packaging

Type	Material	Gross weight (g)	Dimensions L x W (mm)	Net weight (kg)	Pieces/bag
Plastic bag	LPDE colourless	19	520 x 350	1,008	24

### Secondary packaging

Type	Material	Gross weight (g)	Dimensions L x W x H (mm)	Net weight (kg)	Pieces/box
Box	carton	405	396 x 296 x 150	5,04 (+0,3 syrup)	120

### Palletisation

Type	Material	Dimensions (pal incl LxWxH)	Total palletweight (incl. palet) kg	Boxes/layer	Boxes/pallet
INDUS 3S	wooden	1200 x 800 x 1950	586	8	96

## 5. PRODUCT HANDLING AND CONSERVATION

**Shelflife :** end of the 12th month after production

**Storage temperature :** -18°C

**Do not refreeze once thawed**

**Keep the bag well closed to avoid freezer burn**

## 6. CODIFICATION AND TRACEABILITY

Corner box label:

- barcode
- Best before
- lot code

**7. ALLERGENS annexed****8. NUTRITIONAL VALUE annexed****9. GMO-STATUS**

This product is not genetically modified (according to EC/1829/2003 EC/1830/2003)

**10. RECALL**

In case of recall, the customer will be informed by telephone or fax within 24 hours

**11. MICROBIOLOGY**

Micro-organismes	MAX***
<i>Escherichia Coli (cfu/g)</i>	100
<i>Bacillus cereus (cfu/g)</i>	1000
<i>Staphylococcus aureus (cfu/g)</i>	100
<i>Salmonella sp. (cfu /g)</i>	abs/25g
<i>Listeria sp. (cfu/g)</i>	100

\*\*\* Directive values (regulation 2073/2005)

**12. QUALITY CONTROL**

Statistical Process Control	every 30 min.
	weight
	dimensions
Temperature:	every 30 min.
Fat percentage:	every 30 min.
Piece count:	every 30 min.
Metal detection	ferro (2mm)
	non-ferro (2mm)
	ST ST (3mm)

**13. CERTIFICATION**

BRC Issue 7 at grade A  
IFS version 6 Higher level  
GMP Feed

**14. APPROVAL**

	Name and function	Signature and date
Gourmand	Breyne Angèle Quality Assurance	Breyne Angèle 29/06/16
Client		

## Mini Cinnamon whirl

### ALLERGENS

Cereals containing gluten and products thereof	+
Crustaceans and products thereof	-
Eggs and product thereof	+
Fish and products thereof	-
Peanuts and products thereof	-
Soybeans and products thereof	?
Milk and products thereof (including lactose)	+
Nuts and products thereof	?
Celery and product thereof	-
Mustard and products thereof	-
Sesame seeds and products thereof	-
Sulphur dioxide and sulphites (>10ppm)	-
Lupin and products thereof	-
Molluscs and products thereof	-

+ : present - : absent ? : traces or cross-contamination are possible

### DIMENSIONS (unbaked)

$\sigma$  (mm)\*

Length (mm)	57	5
Width (mm)	50	5
Height (mm)	24	2

\*:  $\pm 1 \times \sigma$ : 68%;  $\pm 2 \times \sigma$ : 95%

### NUTRITIONAL VALUE

Energetic value (kcal/100g)	414
Energetic value (kJ/100g)	1734
Carbohydrates (g/100g)	35,6
thereof sugars (g/100g)	10,8
Proteins (g/100g)	6,5
Lipids (g/100g)	27,3
thereof saturated fatty acids (g/100g)	11,7
thereof trans fatty acids (g/100g)	<1
Dietary fibers (g/100g)	1,2
Cholesterol (mg/100g)	0,0
Sodium (mg/100g)	402,0
Salt (g/100g)	1,0

## Mini raspberry crown

### ALLERGENS

Cereals containing gluten and products thereof	+
Crustaceans and products thereof	-
Eggs and product thereof	+
Fish and products thereof	-
Peanuts and products thereof	-
Soybeans and products thereof	+
Milk and products thereof (including lactose)	+
Nuts and products thereof	+
Celery and product thereof	-
Mustard and products thereof	-
Sesame seeds and products thereof	-
Sulphur dioxide and sulphites (>10ppm)	-
Lupin and products thereof	-
Molluscs and products thereof	-

+ : present - : absent ? : traces or cross-contamination are possible

### DIMENSIONS (unbaked)

$\sigma$  (mm)\*

Length (mm)	55	2
Width (mm)	50	2
Height (mm)	25	2

\*:  $\pm 1 \times \sigma$ : 68%;  $\pm 2 \times \sigma$ : 95%

### NUTRITIONAL VALUE

Energetic value (kcal/100g)	350
Energetic value (kJ/100g)	1465
Carbohydrates (g/100g)	34,4
thereof sugars (g/100g)	13,9
Proteins (g/100g)	5,6
Lipids (g/100g)	21,1
thereof saturated fatty acids (g/100g)	8,6
thereof trans fatty acids (g/100g)	<1
Dietary fibers (g/100g)	1,1
Cholesterol (mg/100g)	0,0
Sodium (mg/100g)	170,0
Salt (g/100g)	0,4

## Mini Custard Crown

### ALLERGENS

Cereals containing gluten and products thereof	+
Crustaceans and products thereof	-
Eggs and product thereof	+
Fish and products thereof	-
Peanuts and products thereof	-
Soybeans and products thereof	+
Milk and products thereof (including lactose)	+
Nuts and products thereof	+
Celery and product thereof	-
Mustard and products thereof	-
Sesame seeds and products thereof	-
Sulphur dioxide and sulphites (>10ppm)	-
Lupin and products thereof	-
Molluscs and products thereof	-

+ : present - : absent ? : traces or cross-contamination are possible

### DIMENSIONS (unbaked)

$\sigma$  (mm)\*

Length (mm)	55	2
Width (mm)	50	2
Height (mm)	25	2

\*:  $\pm 1 \times \sigma$ : 68%;  $\pm 2 \times \sigma$ : 95%

### NUTRITIONAL VALUE

Energetic value (kcal/100g)	346
Energetic value (kJ/100g)	1448
Carbohydrates (g/100g)	30,7
thereof sugars (g/100g)	9,3
Proteins (g/100g)	5,7
Lipids (g/100g)	22,0
thereof saturated fatty acids (g/100g)	8,6
thereof trans fatty acids (g/100g)	0,2
Dietary fibers (g/100g)	1,0
Cholesterol (mg/100g)	0,0
Sodium (mg/100g)	170,0
Salt (g/100g)	0,4

## Mini Maple Pecan

## ALLERGENS

Cereals containing gluten and products thereof	+
Crustaceans and products thereof	-
Eggs and product thereof	+
Fish and products thereof	-
Peanuts and products thereof	-
Soybeans and products thereof	?
Milk and products thereof (including lactose)	+
Nuts and products thereof	+
Celery and product thereof	-
Mustard and products thereof	-
Sesame seeds and products thereof	-
Sulphur dioxide and sulphites (>10ppm)	-
Lupin and products thereof	-
Molluscs and products thereof	-

+ : present - : absent ? : traces or cross-contamination are possible

### DIMENSIONS (unbaked)

 $\sigma$  (mm)\*

Length (mm)	67	2
Width (mm)	57	2
Height (mm)	15	2

\*:  $\pm 1 \times \sigma$ : 68%;  $\pm 2 \times \sigma$ : 95%

## NUTRITIONAL VALUE

Energetic value (kcal/100g)	416
Energetic value (kJ/100g)	1742
Carbohydrates (g/100g)	35,7
thereof sugars (g/100g)	13,3
Proteins (g/100g)	6,1
Lipids (g/100g)	27,5
thereof saturated fatty acids (g/100g)	10,7
thereof transfatty acids (g/100g)	<1
Dietary fibers (g/100g)	1,0
Cholesterol (mg/100g)	0,0
Sodium (mg/100g)	172,0
Salt (g/100g)	0,4

## Mini Apple Crown

### ALLERGENS

Cereals containing gluten and products thereof	+
Crustaceans and products thereof	-
Eggs and product thereof	+
Fish and products thereof	-
Peanuts and products thereof	-
Soybeans and products thereof	+
Milk and products thereof (including lactose)	+
Nuts and products thereof	+
Celery and product thereof	-
Mustard and products thereof	-
Sesame seeds and products thereof	-
Sulphur dioxide and sulphites (>10ppm)	-
Lupin and products thereof	-
Molluscs and products thereof	-

+ : present - : absent ? : traces or cross-contamination are possible

### DIMENSIONS (unbaked)

$\sigma$  (mm)\*

Length (mm)	55	2
Width (mm)	50	2
Height (mm)	25	2

\*:  $\pm 1 \times \sigma$ : 68%;  $\pm 2 \times \sigma$ : 95%

### NUTRITIONAL VALUE

Energetic value (kcal/100g)	353
Energetic value (kJ/100g)	1477
Carbohydrates (g/100g)	35,0
thereof sugars (g/100g)	11,6
Proteins (g/100g)	5,7
Lipids (g/100g)	21,1
thereof saturated fatty acids (g/100g)	8,6
thereof trans fatty acids (g/100g)	<1
Dietary fibers (g/100g)	1,1
Cholesterol (mg/100g)	0,0
Sodium (mg/100g)	188,0
Salt (g/100g)	0,5