

# **Product Specifications**

# Danish crown custard cream

Leavened Danish pastry, crown with 19% of custard cream and 1% of hazelnut topping, deep frozen

CODE:

153605000102

Convenience Grade:

Pre-proved/To bake from frozen

Valid since:

2020-08-03

#### 1. WEIGHT AND INGREDIENTS

Weight per product (+/-): 100 g
Weight per box: 4,800 kg

Ingredients:

water, WHEAT flour, vegetable oils (palm (100% RSPO-certified sustainable palm from Segregated (SG) supply chain), rapeseed), sugar, EGG, yeast, invert sugar syrup, HAZELNUTS, dextrose, whey powder (MILK), WHEAT GLUTEN, ALMONDS, vegetable fats (coconut), SOYBEANS, iodized salt (salt, potassium iodate), salt, white beans, glucose syrup, apricot kernels, MILK proteins, whole MILK powder, vitamin A, colour (E160a(ii)), E160a(iii)), antioxidant (E223), acidity regulator (E330, E339), flour treatment agent (E300), emulsifier (E450, E471), thickener (E401, E406), modified starch (E1412, E1414), natural flavouring, flavouring, enzymes, stabilizer (E404, E450, E516, E953)

#### Allergy Advice

For allergens, including cereals containing gluten, see ingredients in CAPITALS.

For complete allergens overview, also including potential cross contamination, see chapter 9.

#### Product specific characteristics

Note, despite careful quality control, a piece of nut shell may have been left unintentionally.

#### 2. PRODUCT HANDLING & CONSERVATION

Transport and storage conditions: Storage at -18°C. Do not refreeze once thawed. Keep the bag well closed to avoid freeze burn.

Shelf life: End of the 12th month after production (under correct storage conditions)

Dating type: MM/YYYY

## 3. BAKING INSTRUCTIONS

USE BAKING PAPER

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Bake

Bake from frozen

Freezer

Take out box

17-20 min at 190 °C

Steam No Cooling down 20 min

#### Remark

Baking time and temperature can vary according the type of oven. Make sure the oven is properly preheated. While preheating, set the oven 25°C higher than the specified baking temperature. Because opening the oven causes the temperature to drop.



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# 4. PRODUCT-PARAMETER / unbaked product

Parameter	Unit of measure	Target value*	Upper limit 1xσ*	Lower limit 1xσ*
Length	mm	90	95	85
Width	mm	90	95	85
Height	mm	20	23	17

<sup>\*</sup> $\pm$  1 x  $\sigma$ : 65%;  $\pm$  2 x  $\sigma$ : 95%

### 5. PACKAGING DATA

#### Inner bag

Туре	Material		Tare	Dimensions	Net	Pieces/bag
			Weight (g)	L x W (mm)	Weight (kg)	
Plastic bag	PE/PA blu	ue	19	520 x 350	1,2	12
Carton						
Type	Material		Tare	Dimensions	Net	Bags/Box
			Weight (g)	L x W x H (mm)	Weight (kg)	
Вох	Cardboar	rd	794	396 x 296 x 150	4,800	4
Pallet						
Туре	Material		Dimensions	Total palletweight	Boxes/layer	Boxes/pallet
		(Pallet i	ncl. L x W x H) (mm)	(incl. pallet) (kg)		
EURO	Wooden	120	00 x 800 x 1950	563	8	96

# 6. CODIFICATION AND TRACEABILITY

# Inner bag

Article number Shelf life No information Batch number GTIN-13 barcode Other information

Description other info: Time, product description

### Corner box label

Article number Product description GTIN-13 barcode GS1-128 barcode Shelf life No information Batch number Other information

# 8. PICTURES

The photos are only indicative, a slight deviation from reality is possible.



Picture 1: Unbaked product



Picture 2: Baked product

#### 7. CERTIFICATION

**BRC** 

**IFS** 



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### 9. ALLERGENS

Cereals containing gluten and products thereof: wheat (incl. spelt)			
Crustaceans and products thereof			
Eggs and product thereof			
Fish and products thereof			
Peanuts and products thereof	-		
Soybeans and products thereof			
Milk and products thereof (including lactose)			
Nuts and products thereof: almonds, hazelnuts			
Celery and product thereof			
Mustard and products thereof			
Sesame seeds and products thereof			
Sulphur dioxide and sulphites (>10ppm)			
Lupin and products thereof			
Molluscs and products thereof	-		
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This product may also contain traces of: Cereals containing gluten and products thereof: rye, barley; Nuts and products thereof: pecan nuts

+: present -: absent

### 10. NUTRITIONAL VALUES

Energy (kJ/100g)	1.424
Energy (kcal/100g)	342
Fat (g/100g)	22,1
of which saturates (g/100g)	8,8
Carbohydrate (g/100g)	30,3
of which sugars (g/100g)	9,7
Protein (g/100g)	4,8
Salt (g/100g)	0,44

The nutritional values are calculated based on the values from the raw material specifications.

# 11. GMO-STATUS

This product is not genetically modified (according to EC/1829/2003 and EC/1830/2003).

# 12. MICROBIOLOGY

Micro-organisms	MAX*
Escherichia coli (cfu/g)	100
Bacillus cereus (cfu/g)	1000
Staphylococcus aureus (cfu/g)	100
Salmonella spp. (cfu/g)	Not detected/25g
Listeria monocytogenes (cfu/g)	100

<sup>\*</sup> Microbiological guidelines elaborated by FMFP Research Group, University of Ghent

# 13. QUALITY CONTROL

Statistical Process Control	Yes
Weight	
Dimensions	
Temperature:	Yes
Fat percentage:	Yes
Piece count:	Yes
Metal detection:	Yes
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# 14. APPROVAL

	Name and function	Date
<b>†</b>	Pieter Van Vooren Masterdata Specialist, Quality Assurance	03/08/2020
Client		